

# ASSEMBLY INSTRUCTIONS FOR



*less work, more game*



# CAVERNA®

**QUICK** >> **START INSERT™**

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# QUICK»START INSERT™ FOR CAVERNA®

## General Assembly Instructions

### The following are basic instructions for any of the Quick Start Inserts:

- All panels are labeled with an Alphabet letter (A, B, C, etc.). First sort all panels into piles by their letters before you begin to assemble.
- Layout the parts in the diagrams provided, to ensure you have all the parts
- Glue only the edges that come into contact with the wood (remove excess immediately)
- Allow 24 hours to dry before using

### Tips & Tricks

- Some of the parts might need to be slightly sanded on the edges for a perfect fit.
- Sometimes tapping the pieces with a small amount of force (with a mallet) helps create a tighter fit.
- Taping the outside corners of the boxes helps it hold in place while the glue is drying.
- If you break a part, don't hesitate calling we always carry spares – you just need to cover shipping. (most spares can be send in an envelope, if so we don't charge for shipping)

### Assembly Supplies



Beacon 527 or wood-glue  
(we recommend supper-glue)



Painters blue tape  
(painter's tape helps protect the finish)



Rubber mallet  
(or something to tap the pieces together)



Cotton swap/ Q-tip  
(or something to wipe the excess glue)



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D

A



C

B

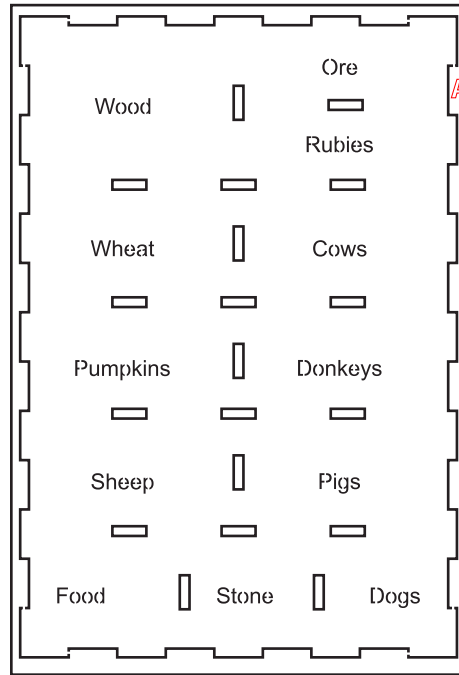
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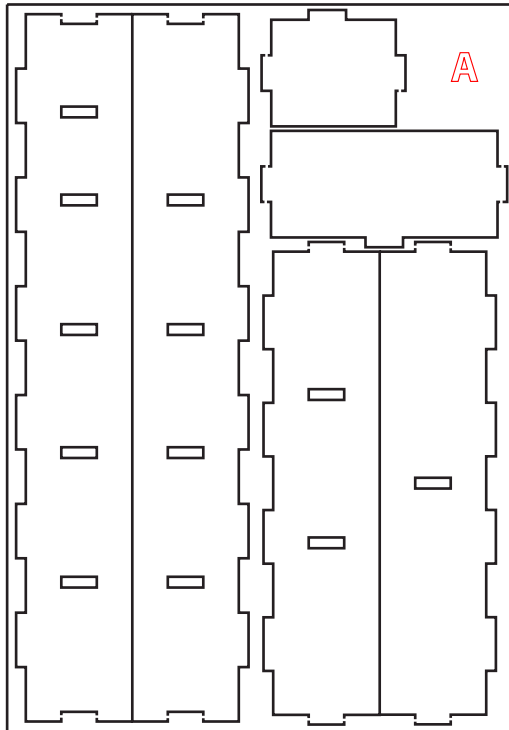
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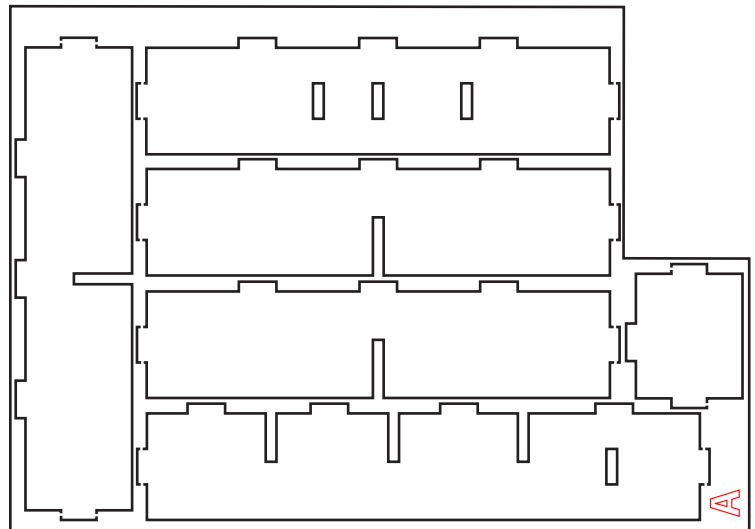
**Sheet A1:**



**Sheet A2:**



**Sheet A3:**

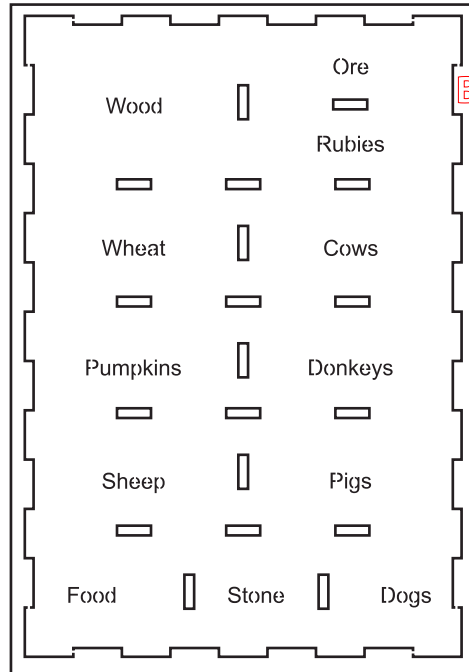




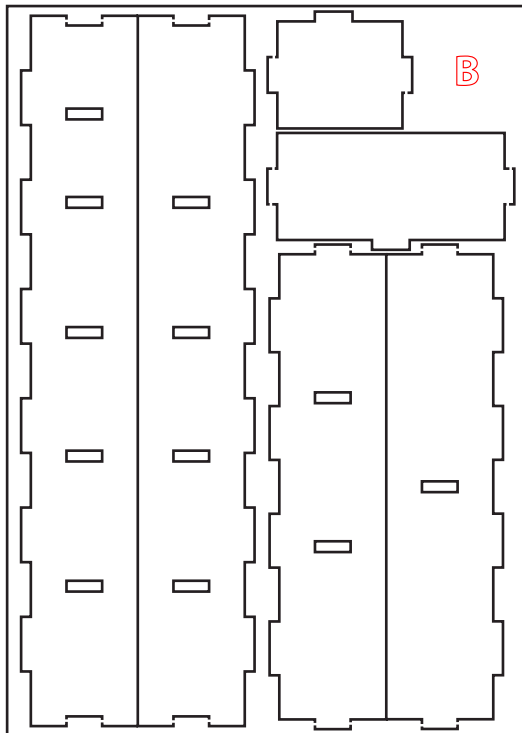
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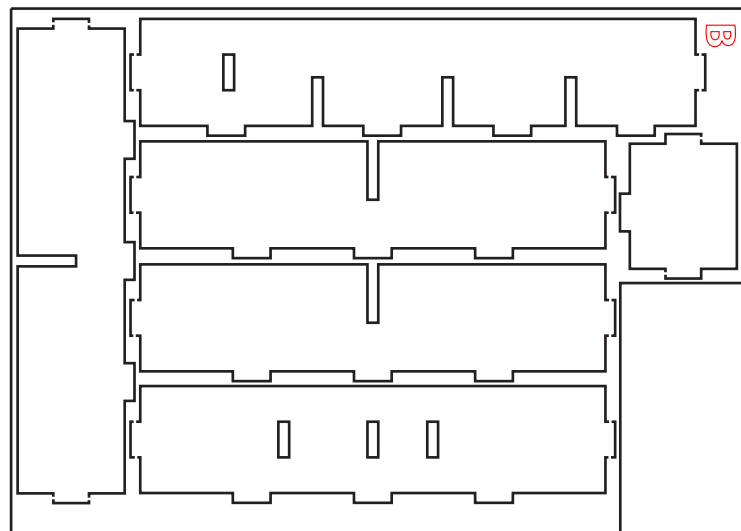
### Sheet B1:



### Sheet B2:



### Sheet B3:



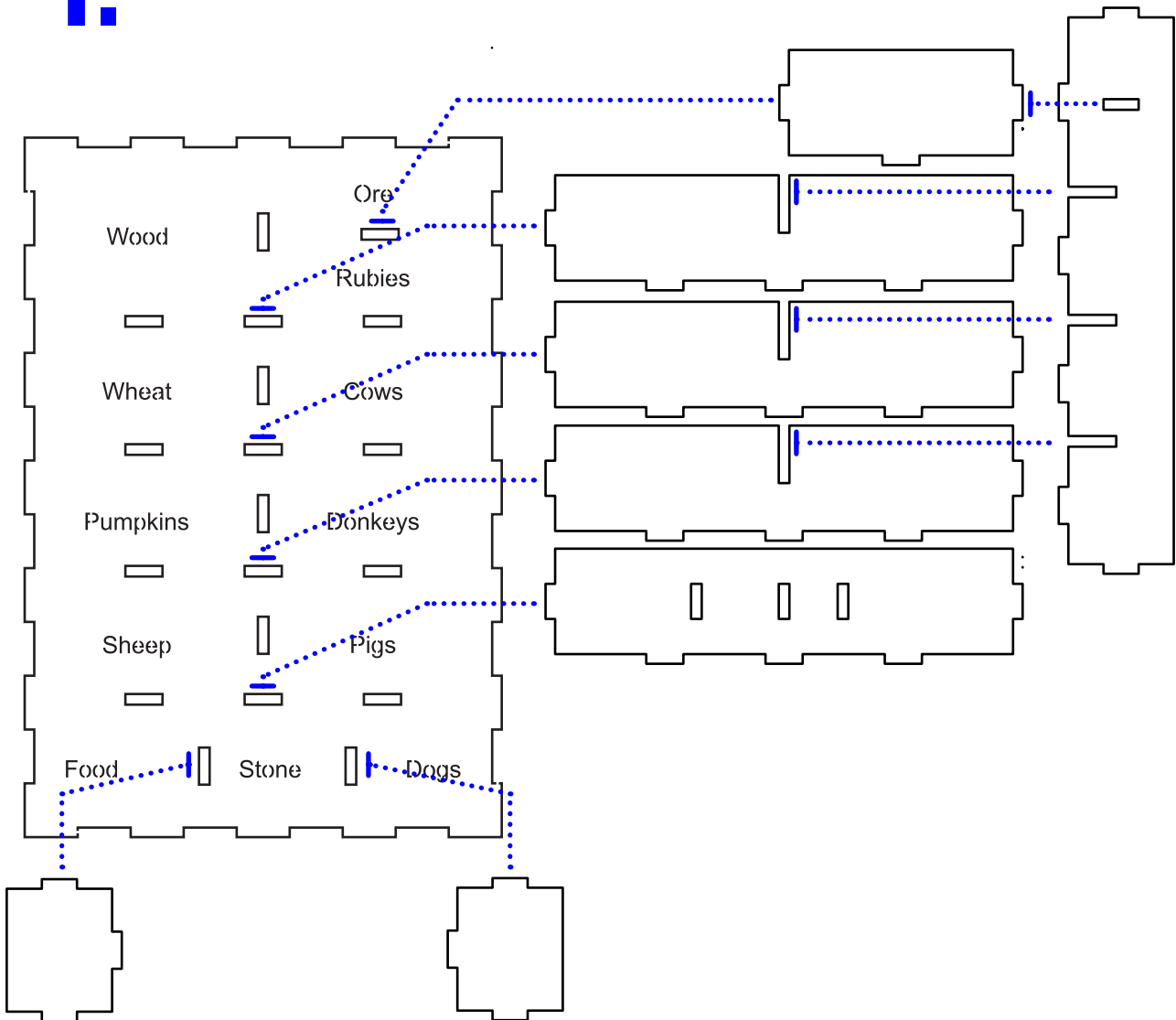


### Recommended Assembly Sequence

*NOTE: Glue is option for internal pieces*

1. Assemble all internal pieces prior to inserting any into base plate
2. Insert all internal pieces into base plate

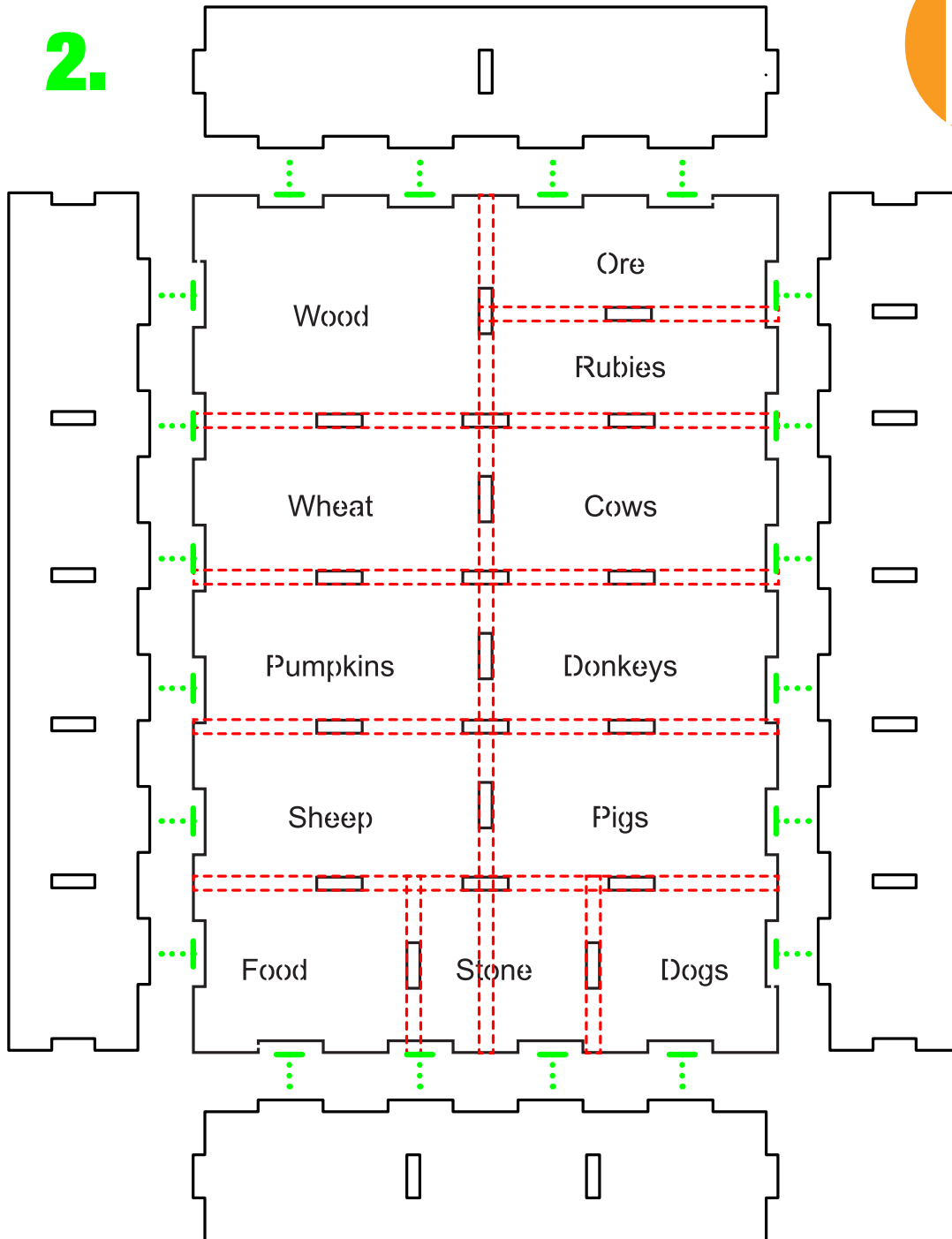
**1.**





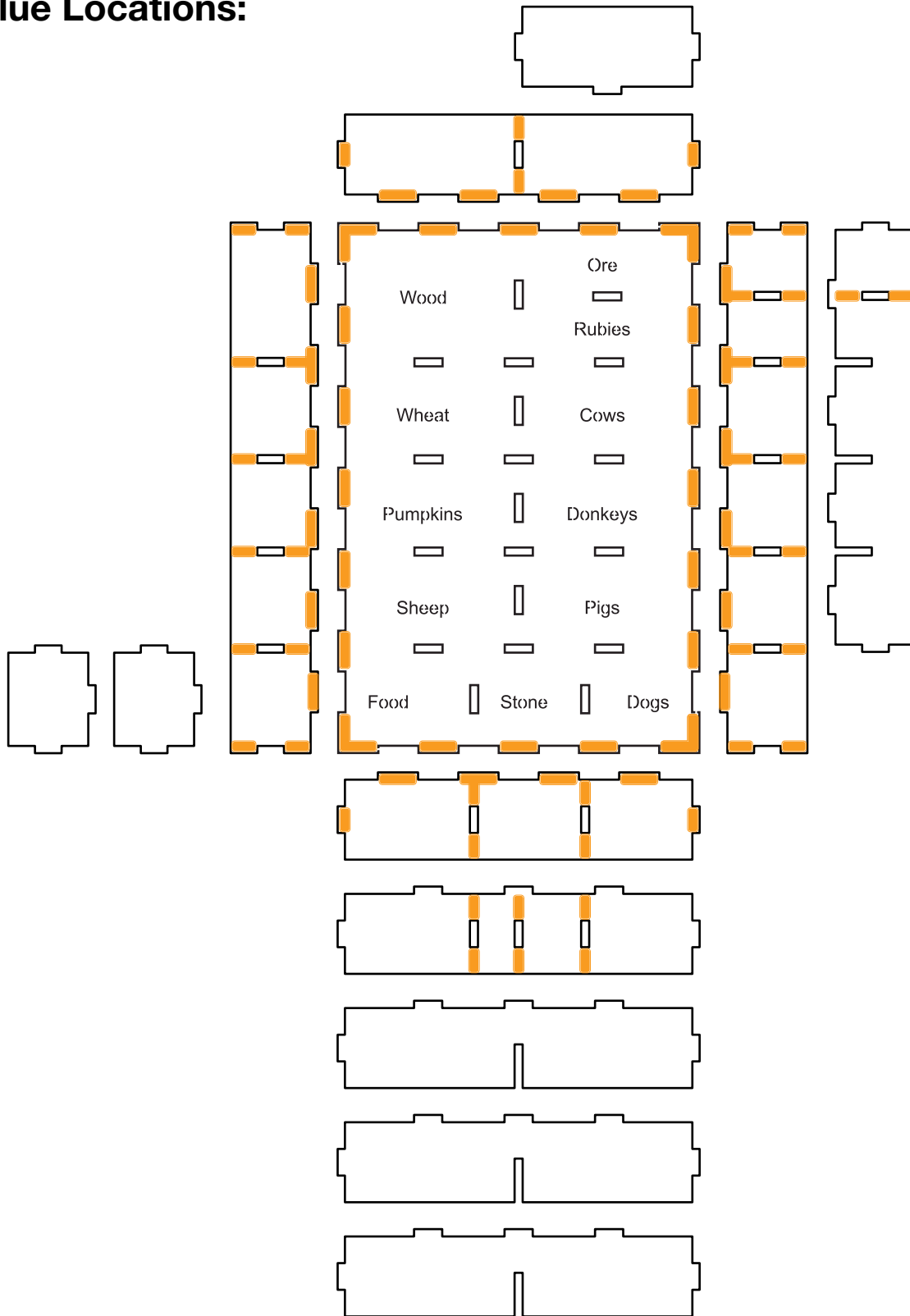


**2.**





**Glue Locations:**



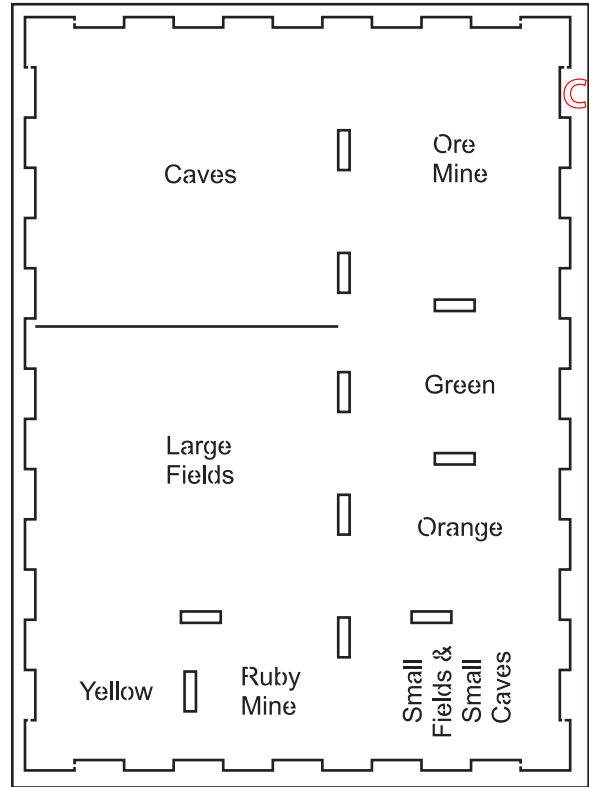




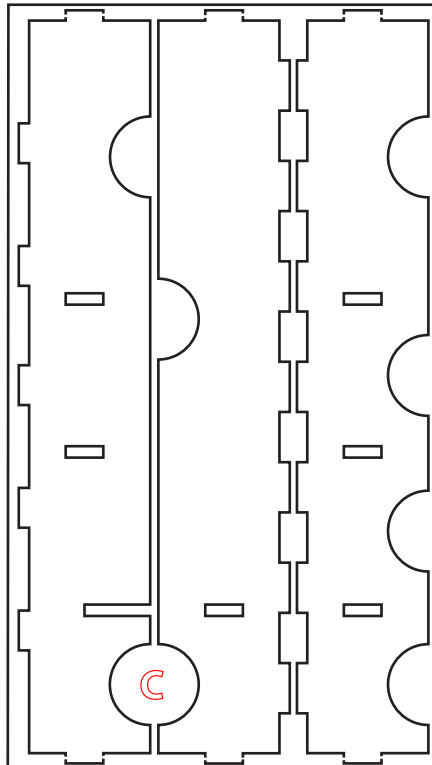
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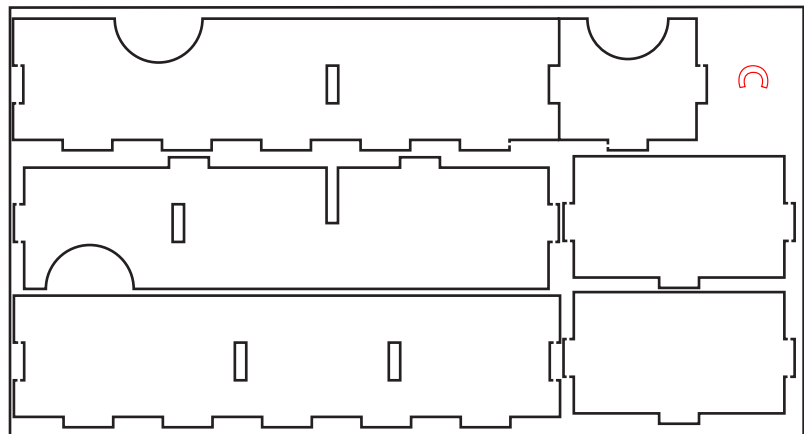
### Sheet C1:



### Sheet C3:



### Sheet C2:

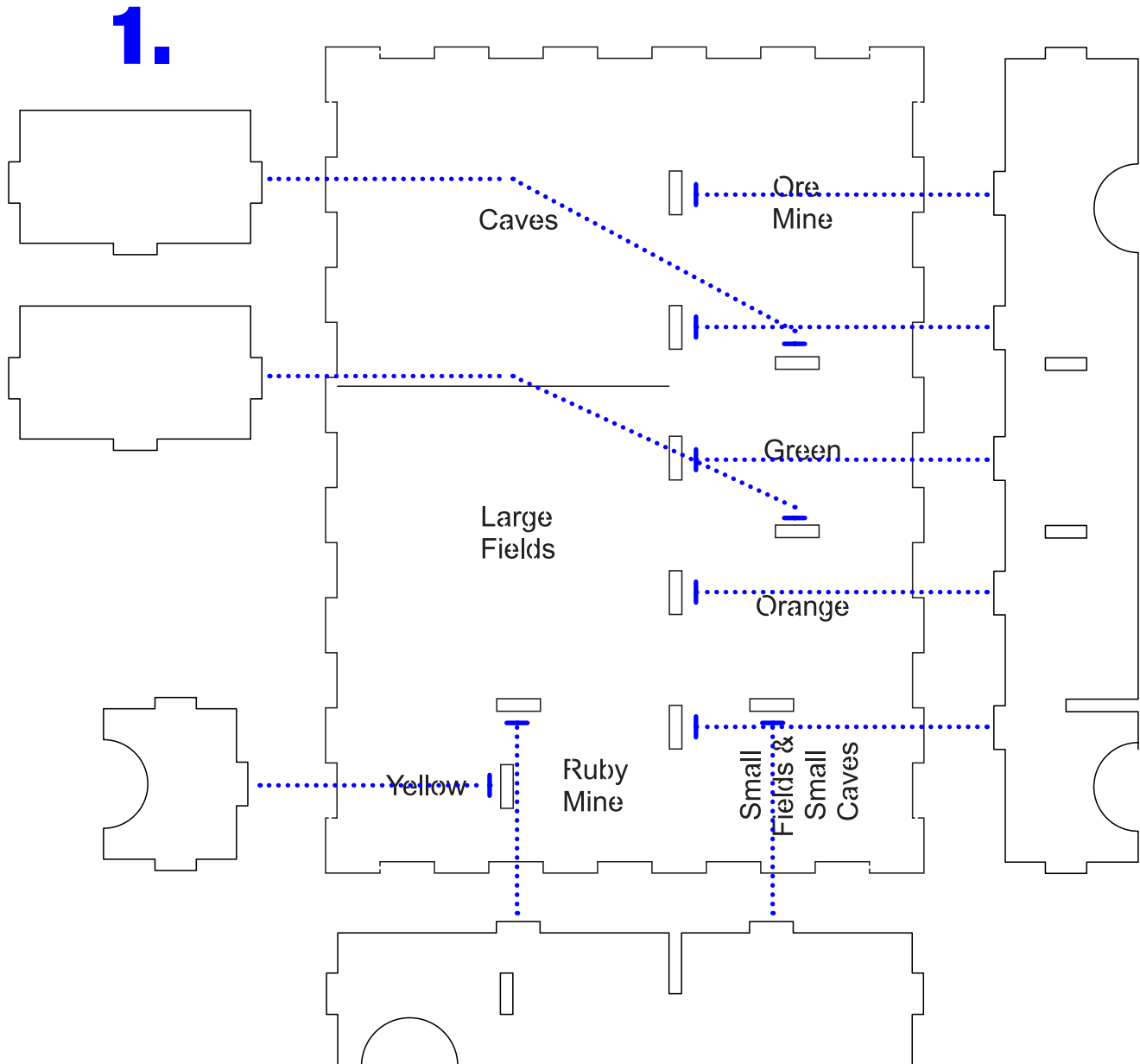




## Recommended Assembly Sequence

*NOTE: Glue is option for internal pieces*

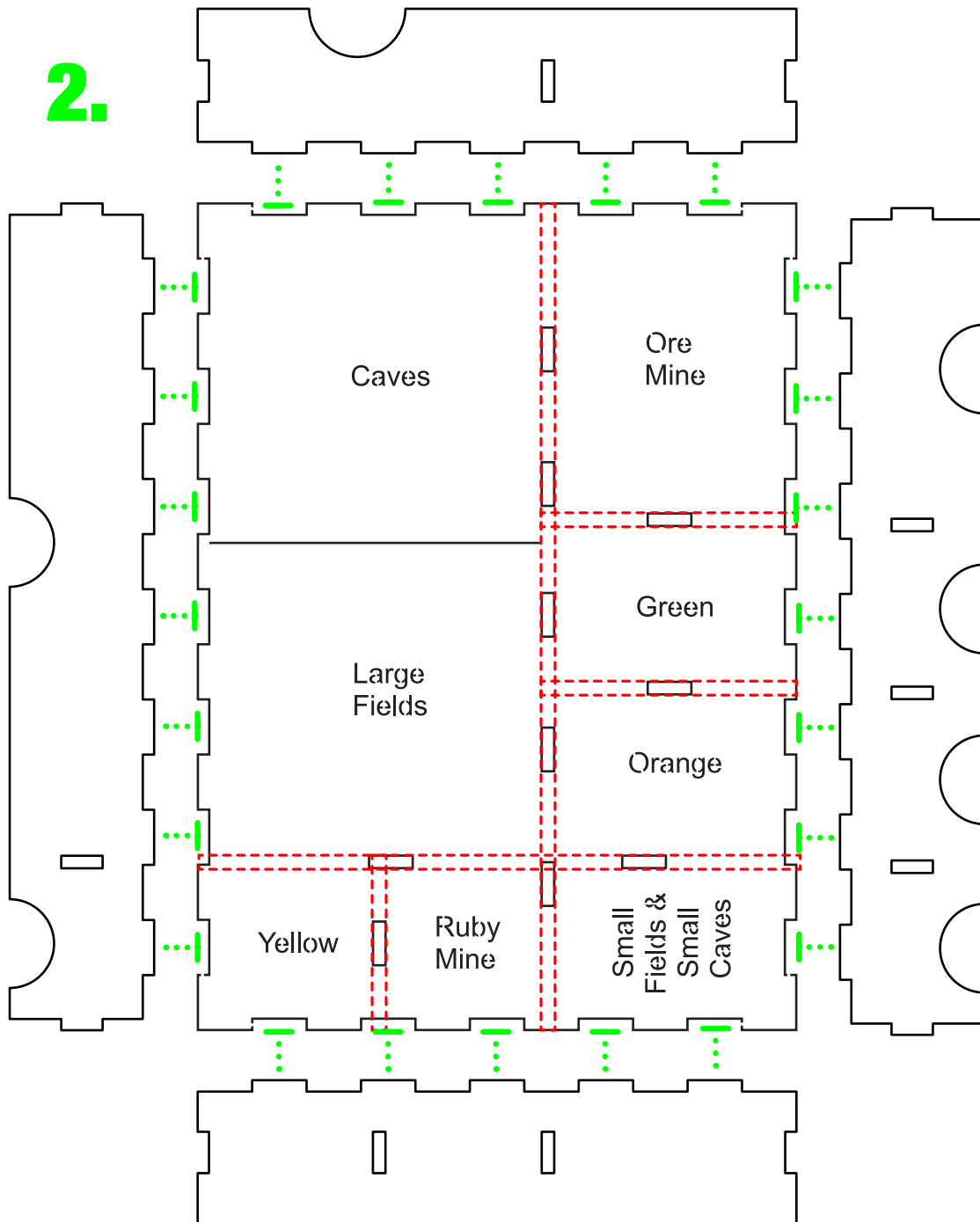
1. Assemble all internal pieces prior to inserting any into base plate
2. Insert all internal pieces into base plate





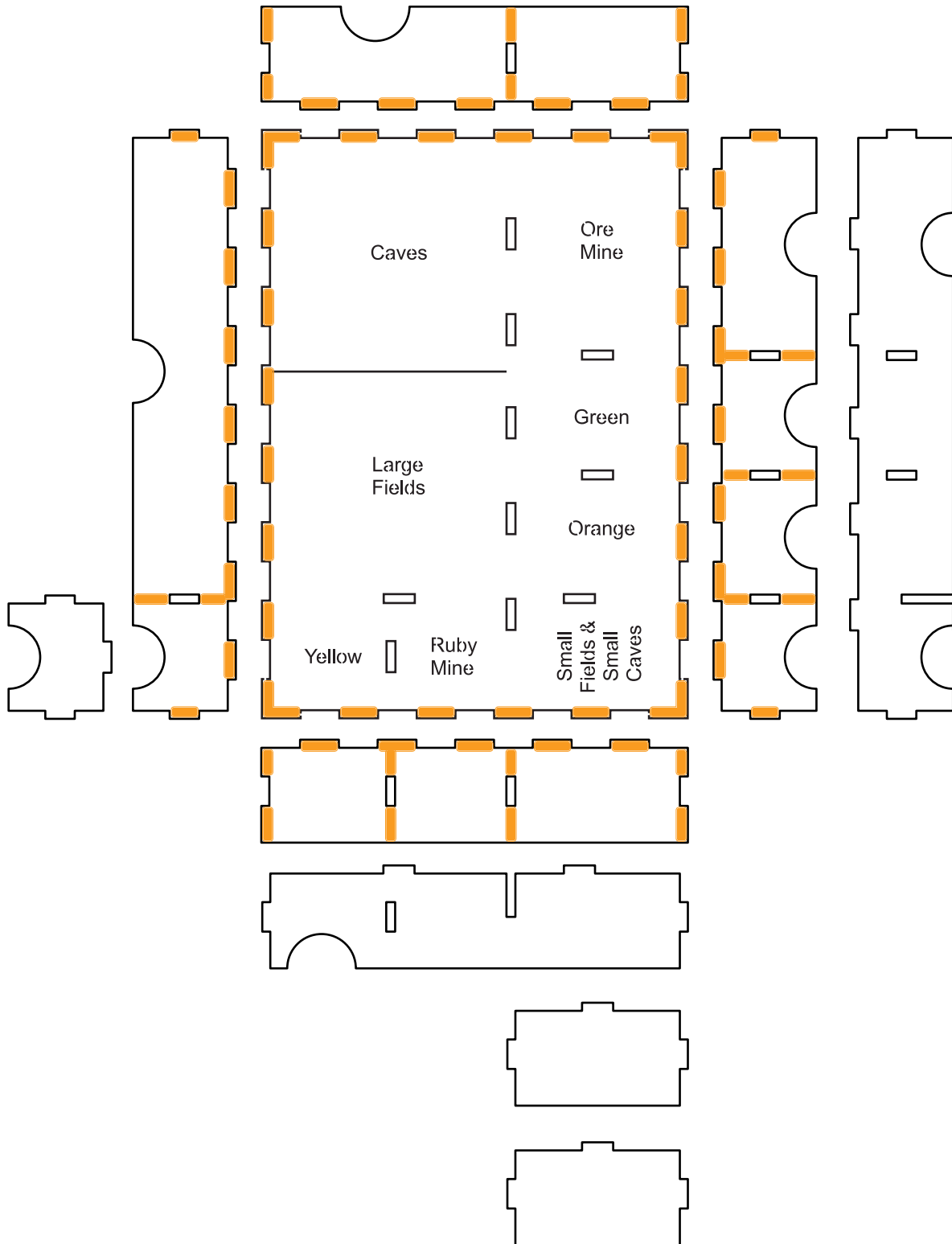
### Recommended Assembly Sequence

1. Build and glue center structure first
2. Glue center structure to base plate
2. Glue all side pieces





## Glue Locations:

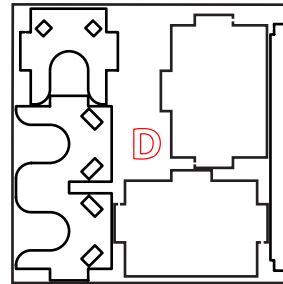




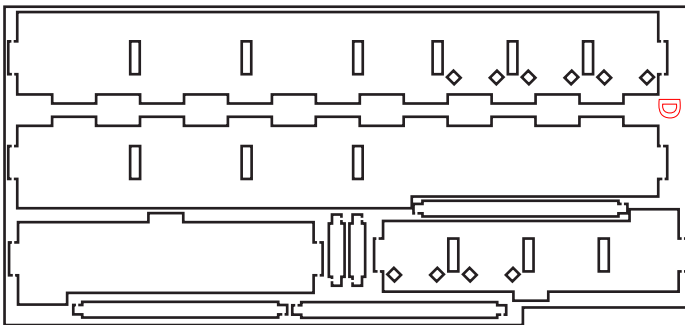
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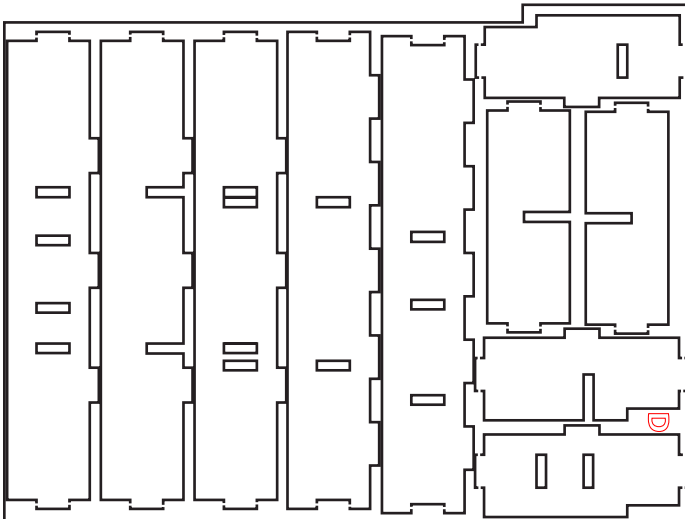
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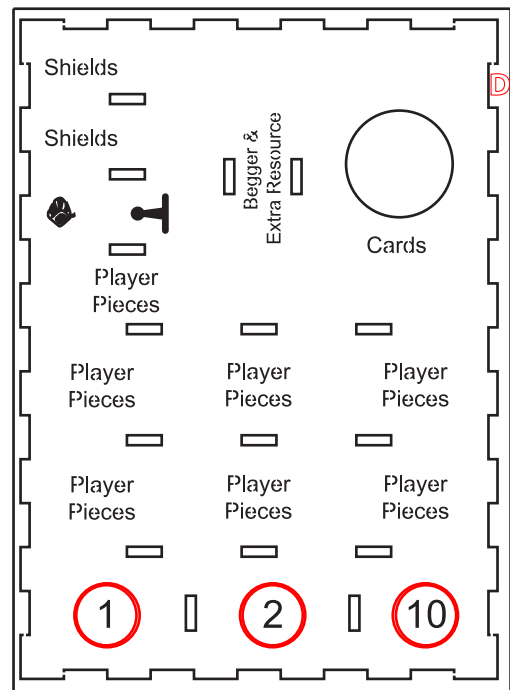
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### Sheet D3:



### Sheet D4:

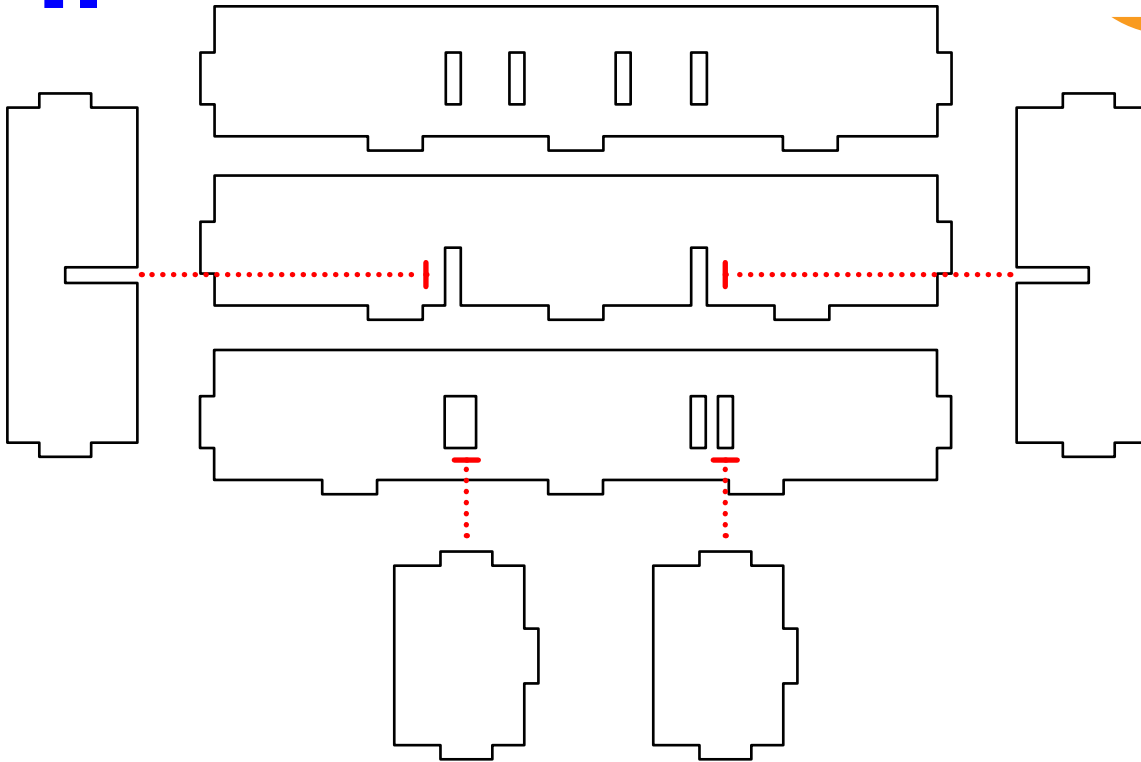




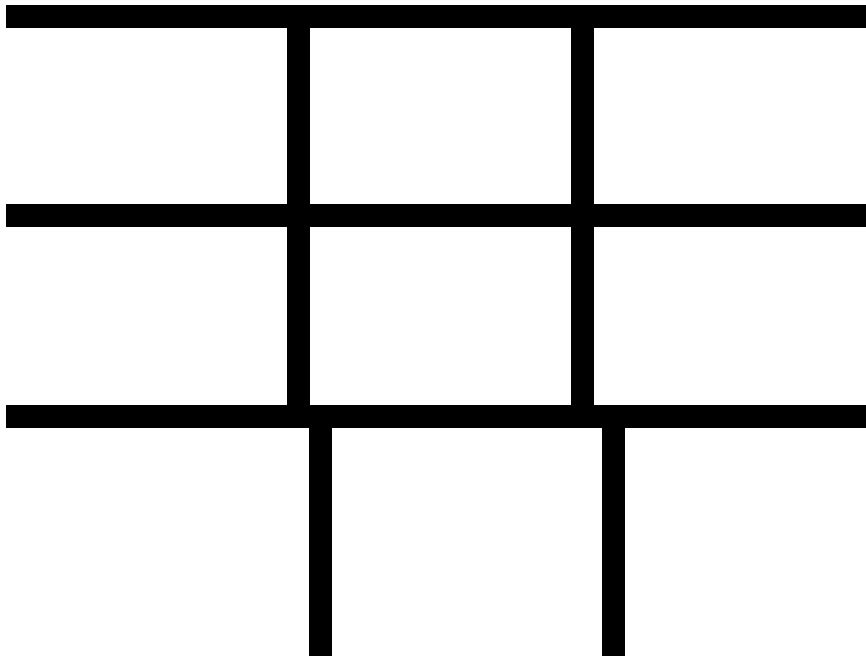
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**1.**



**RESULT**



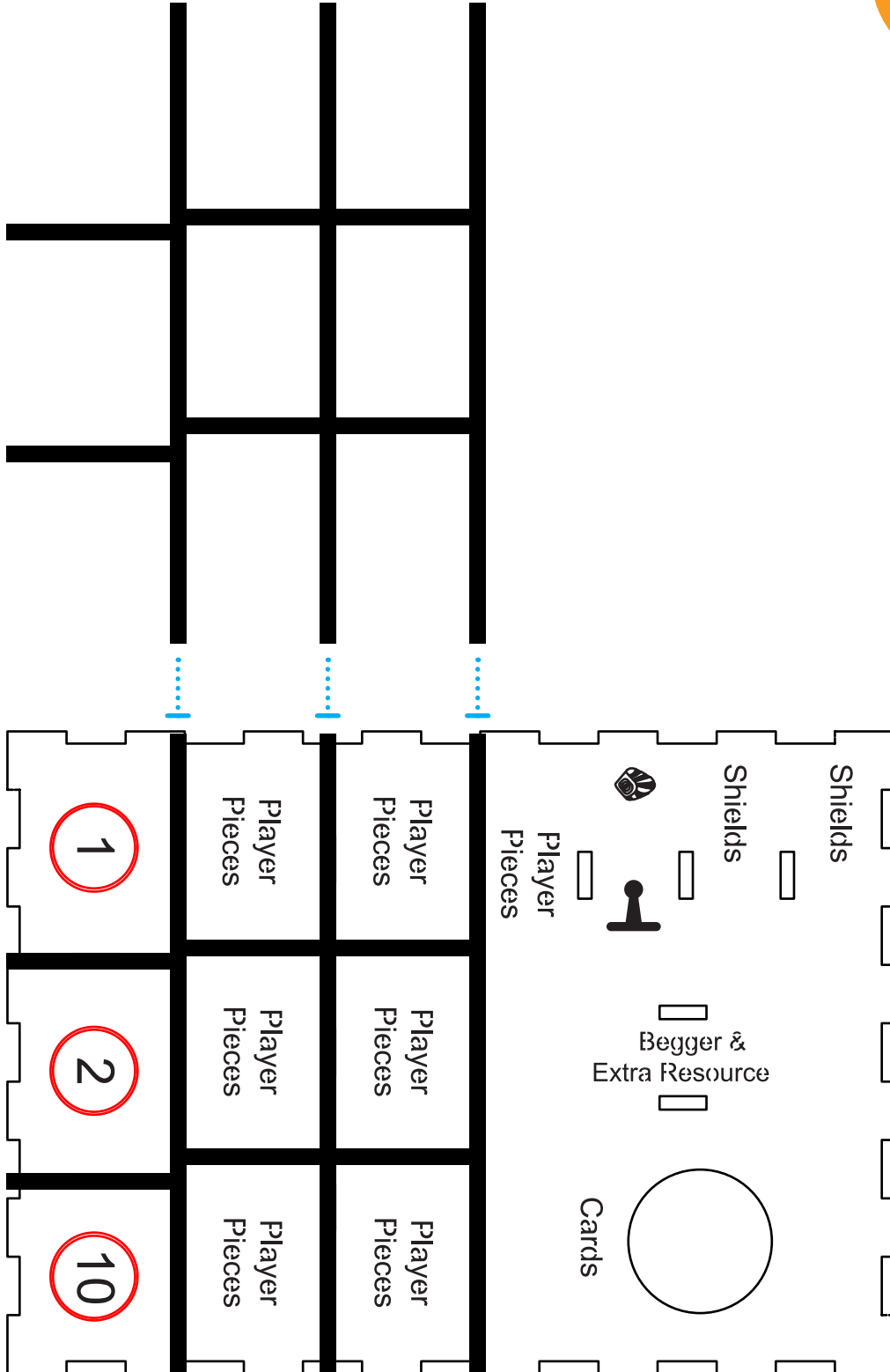
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**2.**



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### **Recommended Assembly Sequence**

*NOTE: Glue is option for internal pieces*

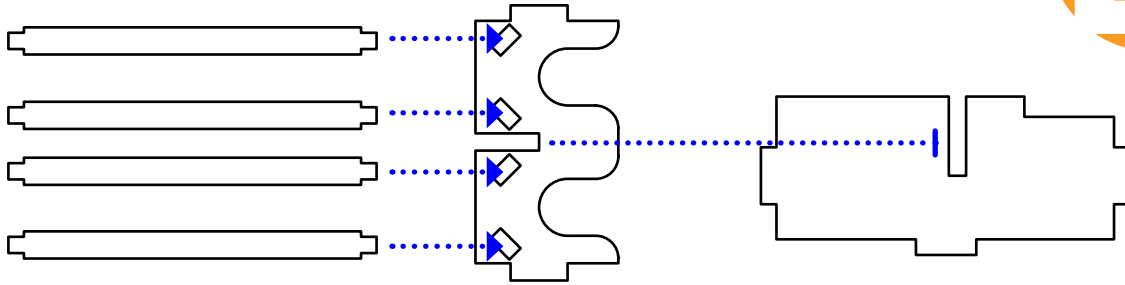
1. Assemble all internal pieces prior to inserting any into base plate
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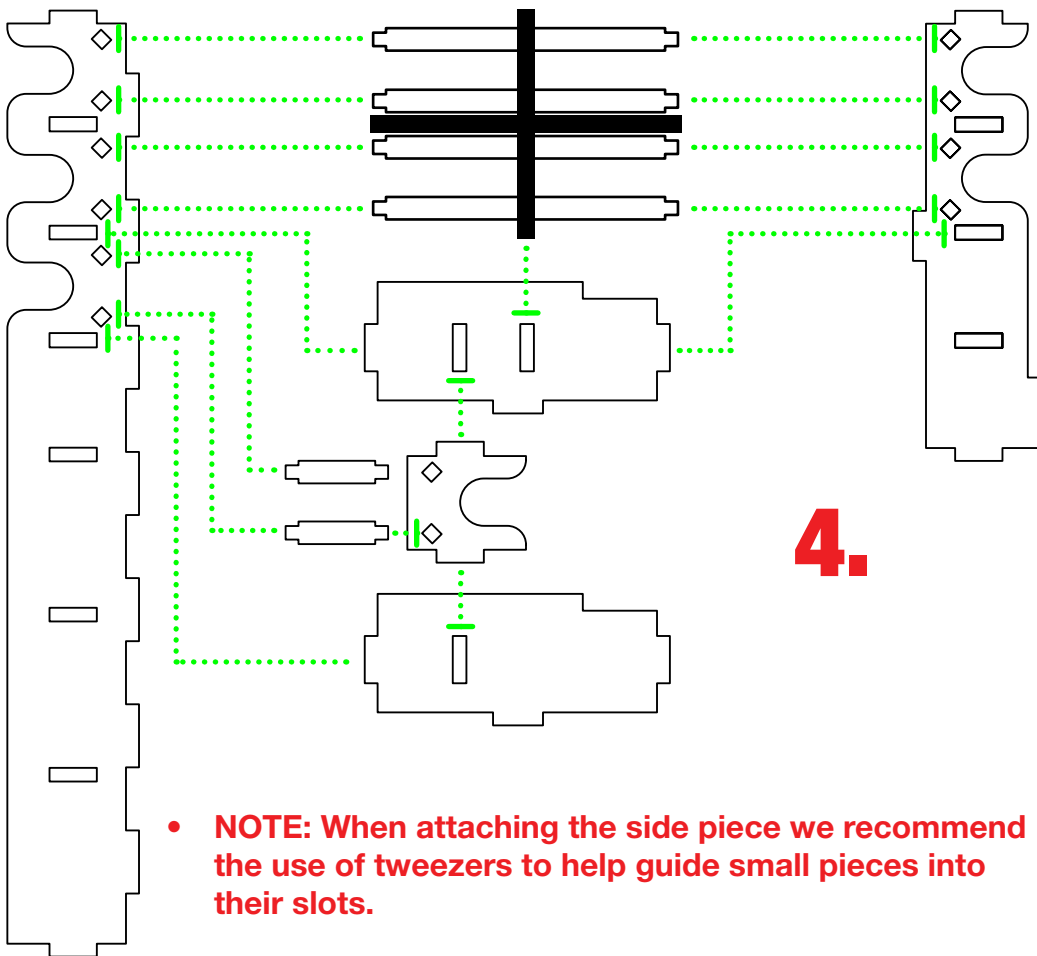
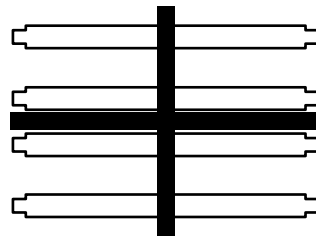
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3.



RESULT



4.

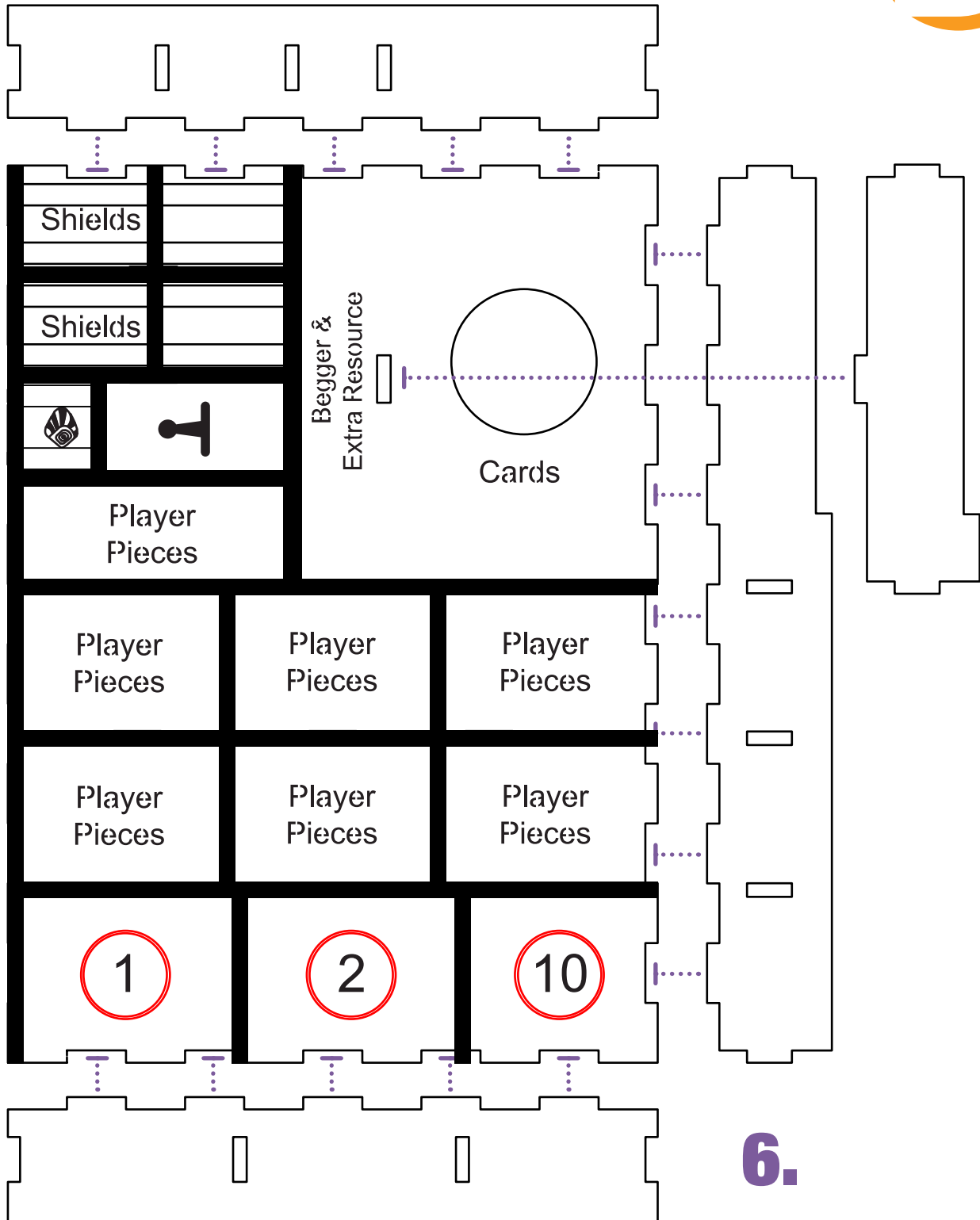
- **NOTE: When attaching the side piece we recommend the use of tweezers to help guide small pieces into their slots.**



# 5.

**RESULT**

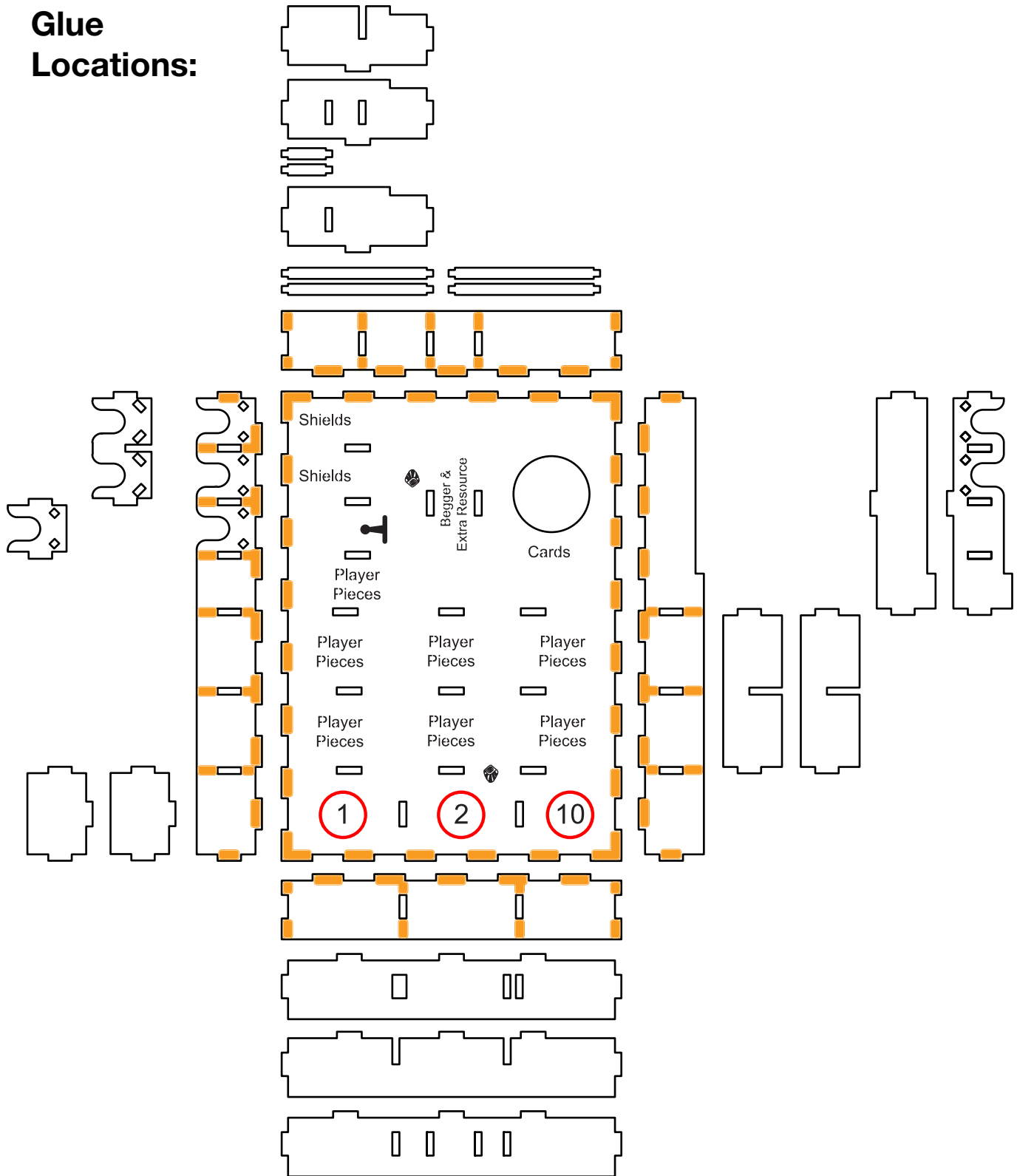






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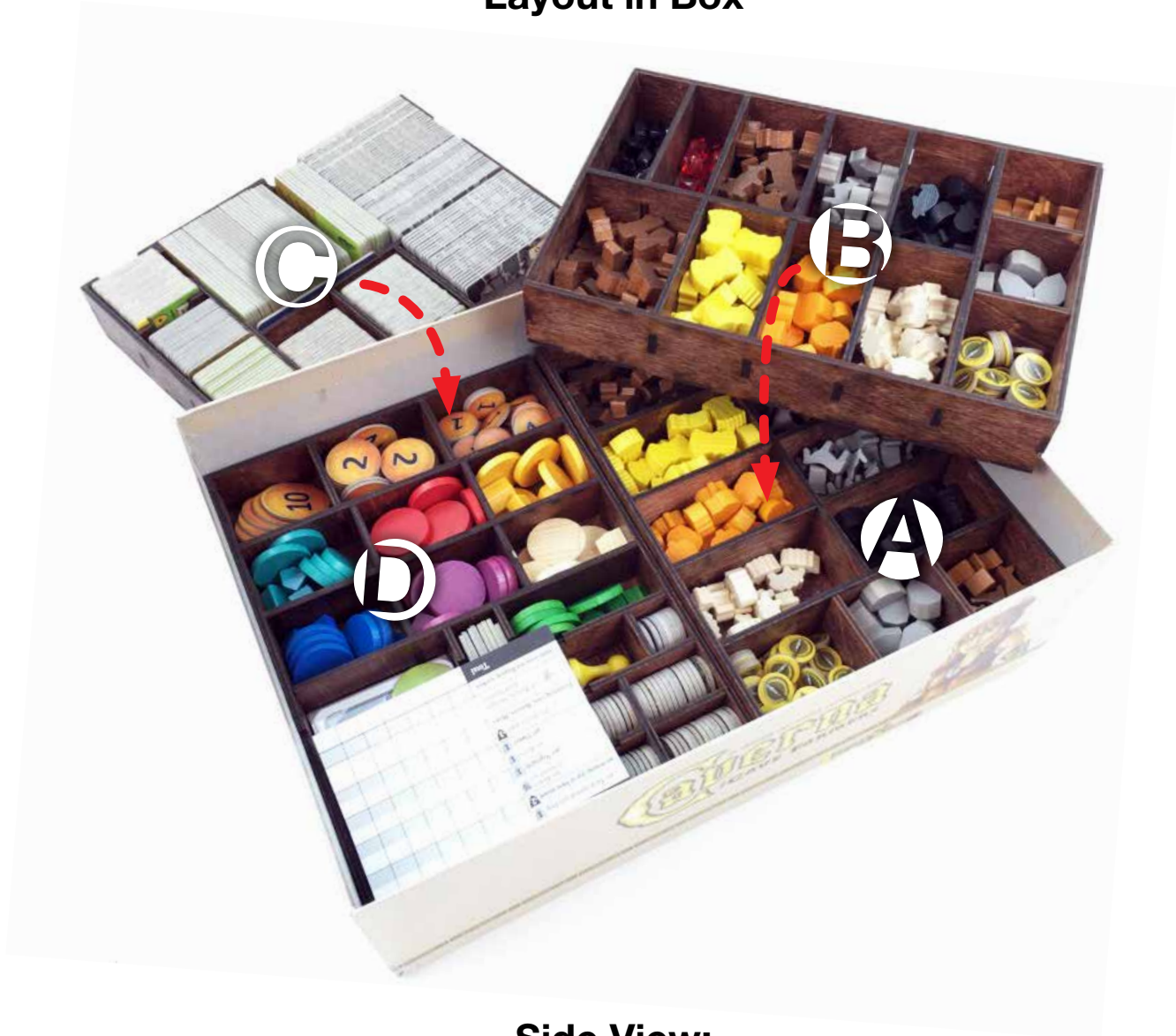
## Glue Locations:









# QUICK START INSERT™ FOR CAVERNA®

## Layout in Box



## Side View:

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